Fabricated Lit and Unlit

Letters
Logos
LED Illuminated
Stainless Steel Fabricated without Back

Precision fabricated stainless steel Letters, expertly crafted from pre-finished C304 or 316 Alloys. Offering heavy-gauge construction with multiple finish options—all internally secured with lead-free continuous solder joints. Produced in sizes from 2” high to 36” high, in nearly any letter style or logo of your choice. Return depths from 1/2” to 6” deep.

304 Stainless Steel Finish Options

<table>
<thead>
<tr>
<th>Finish Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brushed</td>
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<tr>
<td>Polished</td>
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<tr>
<td>Random Arc</td>
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<tr>
<td>Vibration</td>
</tr>
<tr>
<td>#4 Brushed</td>
</tr>
<tr>
<td>Painted</td>
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</tbody>
</table>

Titanium Coated & 316 Alloy

<table>
<thead>
<tr>
<th>Finish Options</th>
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</thead>
<tbody>
<tr>
<td>Alloy 316</td>
</tr>
<tr>
<td>Titanium Coated</td>
</tr>
</tbody>
</table>

Stainless Steel Sizes

Size: 2” to 36” high  
Depth: 1/2” to 6” deep  
Stroke: minimum 3/8” stroke  
Mounting: stud mounted

Stainless Steel Construction

Face: 18 gauge - up to 24” high  
16 gauge - over 24” high  
Return: 24 gauge - up to 24” high  
22 gauge - over 24” high
Stainless Steel Fabricated Halo-Lit

Produced in a wide range of sizes from 6” to 36” high, in multiple stainless finish options, all lit with one of five LED colors. Halo Lit fabricated letters are produced with a removable can to allow for servicing of LEDs. In addition, optional detachable studs create a 1-1/2” stand-off, and allow easy removal of letters from the wall.

304 Stainless Steel Finish Options

<table>
<thead>
<tr>
<th>Finish Options</th>
<th>LED Colors</th>
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<tr>
<td>Brushed</td>
<td>Red</td>
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<tr>
<td>Polished</td>
<td>Green</td>
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<tr>
<td>Random Arc</td>
<td>Blue</td>
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<tr>
<td>Vibration</td>
<td>Warm White</td>
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<tr>
<td>#4 Brushed</td>
<td>White</td>
</tr>
<tr>
<td>Painted</td>
<td></td>
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</tbody>
</table>

Titanium Coated & 316 Alloy

Stainless Steel Halo-Lit Sizes

- **Size:** 6” to 36” high
- **Depth:** 1” to 6” deep
- **Stroke:** minimum 1” stroke
- **Mounting:** stud or detachable stud mount

Stainless Steel Halo-Lit Construction

- **Face:** 18 gauge - up to 24” high
  - 16 gauge - over 24” high
- **Return:** 24 gauge - up to 24” high
  - 22 gauge - over 24” high
- **Back:** Clear or light diffused Lexan - .118” - .236”
Stainless Steel Fabricated Face-Lit

Our durable and attractive fabricated stainless steel channel letters with illuminated acrylic faces make a dramatic statement and provide outstanding low-light visibility. Get the exact combination of daylight and nighttime colors you want with a broad selection of translucent acrylic in letter heights from 6” to 36”. The stainless steel return provides a sophisticated look and depth. Choose from polycarbonate or stainless steel backing with the brilliance of integrated LEDs included as part of this letter package.

304 Stainless Steel Finish Options

LED Colors

Titanium Coated & 316 Alloy

Acrylic Insert Options

Stainless Steel Face-Lit Sizes

Size: 6” to 36” high
Depth: 1” to 6” deep
Stroke: minimum 1” stroke
Mounting: stud or detachable stud mount

Stainless Steel Face-Lit Construction

Face: 18 gauge - up to 24” high
16 gauge - over 24” high
Outline - .30” - .50” wide
Return: 24 gauge - up to 24” high
22 gauge - over 24” high
Back: Stainless steel or Lexan - .118” - .236”
Aluminum Fabricated Halo-Lit

The lightweight solution for letters 16” and up to an astounding 120” tall, these dramatic large letters are impossible to ignore, yet won’t overwhelm your design or your shop floor. Gemini’s aluminum reverse channel letters feature a durable .090” (2.3mm) face gauge with .063” gauge returns, and offer a choice of polycarbonate backs with integrated LEDs to provide the lighting effect you desire. To provide outstanding light consistency and brightness, the interior of the cans are painted white. Halo Lit fabricated, produced with a removable can to allow for servicing of LEDs—or optional detachable studs to create a 1-1/2” stand-off, and allow easy removal of letters from the wall.

304 Stainless Steel Finish Options

- Brushed
- Painted

LED Colors

- Red
- Green
- Blue
- Warm White
- White

Aluminum Halo-Lit Sizes

Size: 16” to 120” high
Depth: 2” to 6” deep
Stroke: minimum 2” based on depth
Mounting: stud or detachable stud mount

Aluminum Halo-Lit Construction

MIG Welded Face: 0.090”
Return: 0.063”
Back: Clear or light difused Lexan - .118” - .236”
Aluminum Fabricated Face Lit

The lightweight solution for letters 16” and up to an astounding 120” tall let you offer the most highly visible, large-scale dimensional letters available. Get the exact combination of colors that function effectively in daylight and low light with a broad selection of acrylic that features a removable face retainer for easy access.

5052 Aluminum Alloy Finish Options

LED Colors

Available in 7 light diffused 3/16” acrylic colors

Aluminum Face-Lit Sizes

Size: 16” to 120” high
Depth: 3” to 6” deep
Stroke: minimum 2” based on depth
Mounting: stud or through hole

Aluminum Face-Lit Construction

MIG Welded Face: 0.090” x 1” deep
Outline: .50” - 1.00” wide
Back/Can: 0.063” fabricated aluminum
**Aluminum Fabricated without Back**

Heavy gauge fabricated aluminum letters, handcrafted from 5052 alloy aluminum with .090” faces and .063” returns that are MIG welded for extra strength and stability. Typically painted, but can be brushed or anodized to lock-in corrosion resistance. Produced in nearly any letter style or logo of your choice in sizes from 16” to 120”—with 1” to 6” deep returns.

**Aluminum Finish Options**

- Painted
- Brushed

**Aluminum Sizes**

- **Size:** 16” to 120” high
- **Depth:** 1” to 6” deep
- **Stroke:** minimum 1” based on depth
- **Mounting:** stud or detachable stud mount

**Aluminum Construction**

- **MIG Welded Face:** 0.090”
- **Return:** 0.063”

*Optional Open Face Available*
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*Indicates colors that do not have a full gloss finish.