**Face outline (size varies)**

**Varies**

**24 gauge return material - up to 24" high**

**22 gauge return material - over 24" high**

**Face insert secured (see detail DW)**

**Flush back secured with stainless steel screw**

**Optional spacer sleeve (Size varies)**

**Stainless steel 10-24 Mounting Stud (size varies)**

**"L" bracket secured with high resistance epoxy to return**

**Weep holes Required by UL**

**Removable clear or light diffused Lexan or stainless steel back. Requires tie back with letters over 8" (not included)**

**INSERT OPTIONS**

- Stainless steel 18-20 gauge up to 24" high
- Stainless steel 16-18 gauge over 24" to 36" high
- Acrylic 3/16" thick - up to 36" high

**MATERIAL OPTIONS**

- Standard - 304 prefinished stainless steel
- Optional - 316 prefinished stainless steel (more corrosion resistant)
- 304 prefinished stainless with titanium coating

**BACK OPTIONS**

- Clear Lexan: 6-12" high - 0.118 thick
- Light diffused Lexan: 0.177" thick
- Stainless steel - same gauge as face (optional: 1/8" thick metal back)

**PRODUCT TYPE:**

FABRICATED METAL

**MATERIAL:**

STAINLESS STEEL

**TITLE:**

CUT OUT FACE WITH INSERT - BACK FOR LED TOP STUD

**DWG NO.:** FABL220

**REV: 11/07/14**

**SCALE: AS INDICATED**

**SHEET 1 OF 1**