NOTES:
- 4" - 24" high letters
- Minimum 3/8" thick letters
- Tie back required (not supplied) on letters > 8" high
- Bottom of round letters may be sanded flat - optional
- Letters pre-assembled to rails to ensure fit, larger letters shipped loose
- Unfinished backs - finished optional
- Flat 1/4" thick aluminum rails - standard, optional c-channel, painted or anodized, max 95" long x 1/4", 1/2", 3/4", or 1" wide.
- 10/24 or 1/4-20 stainless steel attachment screws
- Min. 2 screws per letter, 3 screws (if possible) for letters 8" high or larger
- Metal rails are designed to be mounted to load bearing structures, holes and location to be determined by installer (rail mounting hardware & holes not included)
- Letters or logos, standard or custom

DETAIL DW II SCALE 1:1

CUSTOMER SUPPLIED MOUNTING HOLES & HARDWARE - FOR MOUNTING RAILS TO MOUNTING SURFACE

MACHINE ATTACHMENT SCREWS

COUNTERSUNK SCREW HOLES

BEAD BLOWN RETURNS (STANDARD)

LETTER FINISH VARIES

3/8" - 1" THICK (BASED ON METAL TYPE)

INSIDE & OUTSIDE RADIUS, MIN 0.025"

FLAT 1/4" THICK ALUMINUM RAILS - STANDARD, OPTIONAL C-CHANNEL, PAINTED OR ANODIZED, MAX 95" LONG X 1/4", 1/2", 3/4", OR 1" WIDE.

10/24 OR 1/4-20 STAINLESS STEEL ATTACHMENT SCREWS

MIN. 2 SCREWS PER LETTER, 3 SCREWS (IF POSSIBLE) FOR LETTERS 8" HIGH OR LARGER

METAL RAILS ARE DESIGNED TO BE MOUNTED TO LOAD BEARING STRUCTURES, HOLES AND LOCATION TO BE DETERMINED BY INSTALLER (RAIL MOUNTING HARDWARE & HOLES NOT INCLUDED)

LETTERS OR LOGOS, STANDARD OR CUSTOM