Double Faced VHB Tape applied to acrylic letter backs. **Tools Required:** Stencil or Split Stencil Guide, level, masking tape, tape measure, cleaning cloth, optional adhesive.

1. **CLEAN Mounting Surface**
   Clean and prepare mounting surface before starting your install.

   **Tip:** Mounting surface MUST be flat, smooth, free of dust and moisture.

2. **POSITION and Secure Guide**
   Use a **Stencil Guide** for letters under 6" high.
   Use a **Split Stencil** for larger letters.

   Position guide flat on wall. Center & Level copy, then secure with masking tape. Confirm proper spelling, spacing and kerning of letters on guide.

   **Note:** Larger & heavier flat acrylic may require VHB tape and adhesive, to safely install. Use an adhesive, such as Epoxy, that will bond with the acrylic & mounting surface.

   Remove masking from VHB tape and install letters on wall, using your guide.
   Do NOT press hard on letters yet. Lightly set letters on wall, then stand back and make sure letters are visually straight - adjust as needed.

4. **PRESS Letters to Set**
   After letters are aligned straight, apply additional pressure to the face of each separate letter. VHB tape requires **pressure** to properly set.
   Press letters hard with fingers, roller or flat board to fully set the VHB tape.
   Remove Stencil Guide after letters are set.

   **Tip:** We recommend 25psi min. pressure to set tape (firm hand pressure)

5. **REMOVE Face Masking**
   Once letters are secured, carefully peel off protective letter face masking.
   Clean off letter faces as needed.

**GI-DF/FA/SI-32715**