Flat acrylic or laminate letters with acrylic bases can be installed with many options.

**Install to mounting surface with stand-off**
Hardware can be solvent bonded to the letter backs, thus creating a stand-off from the wall. Either Pads, Studs or a combination of the two can be used to install with a stand-off. These mounting options are typically installed with a good quality silicone adhesive.

**Install FLAT (flush) to mounting surface**
Acrylic or laminate letters with an acrylic base can be installed flat or flush to the wall.

**Flush Stud or MINI Stud Blocks**
Acrylic bases at least 3/8” thick can be mounted flush by drilling/tapping to receive 6-32 or 10-24 studs. Acrylic bases in all gauges can be mounted flush using a MINI stud block and 6-32 studs. These letters can be installed by drilling 1/4” holes and filling with a good quality silicone adhesive.

**Plain, DFTape or DFTape and adhesive**

**Interior Installation**
To: Flat, clean mounting surface such as painted drywall.
Use: 3M VHB DFTape, adhesive (options shown below) or a combination of the two.

To: Uneven or textured mounting surface such as stucco or wallpaper.
Use: 3M VHB DFTape (partial coverage) with adhesive applied between pieces of tape.

**Exterior Installation**
To: Flat or uneven mounting surfaces such as brick, block, wood or painted metal.
Use: 3M VHB DFTape (partial coverage) with ample adhesive applied between pieces of tape.

**Adhesive options**
The following are recommended adhesives for installing flat Acrylic or Laminate to walls.

**Note:** When mounting without hardware, an adhesive stronger than silicone is required to get a good, solid, chemical bond to the plastic. Use ample adhesive based on mounting surface.

**IPS WELD-ON Products**
- WELD-ON 16°- Plastic to Plastic
- WELD-ON 45°- Plastic to Concrete, Brick, Wood or Painted Metal

**LORD Adhesives**
- LORD 7542°- Plastic to Wood, Brick, Concrete or Painted Metal

*These adhesives are 2 part systems requiring an application gun with mixing chamber. Available from most major Sign Suppliers.*