**MIN. 6”**

- Set screw loosened with Allen wrench (wrench included)
- “L” bracket secured with high resistance epoxy to return (size varies)
- Flush back secured with stainless steel screw
- Threaded Stud Boss (size varies by bracket)
- Removable clear or light diffused Lexan or stainless steel back.

**NOTES:**
- Minimum 1” stroke for LEDs, min. 1” deep
- Lead wires or optional cable wire available
- Optional: UL listed - LED halo lit package shown
- Tie backs required (not supplied) on letters > 8” high

**BACK OPTIONS:**
- Clear Lexan: 6-24” high - 0.118 thick, over 24” - 0.236” thick
- Light diffused Lexan: 0.177” thick

**MATERIAL OPTIONS**
- Standard - 304 prefinished stainless steel
- Optional - 316 prefinished stainless steel (more corrosion resistant)
- 304 prefinished stainless with titanium coating

**DETAIL DW II SCALE 1:1**

- Clear anodized aluminum detachable stud.
- Inside cans painted white
- Stainless steel "L" bracket (size varies)
- Stainless steel mounting stud (size varies - see table)
- Set screw loosened with Allen wrench (wrench included)

**LETTER SIZE MIN. DEPTH STUD BRACKET**

<table>
<thead>
<tr>
<th>LETTER SIZE</th>
<th>MIN. DEPTH</th>
<th>STUD</th>
<th>BRACKET</th>
</tr>
</thead>
<tbody>
<tr>
<td>6” to 24”</td>
<td>1.0”</td>
<td>10 - 24 Medium</td>
<td></td>
</tr>
<tr>
<td>over 24”</td>
<td>1.75”</td>
<td>1/4 - 20 Large</td>
<td></td>
</tr>
</tbody>
</table>

**ISOMETRIC BACK VIEW II SCALE 1:3**

- Removable back (see detail DW)
- Optional LED package
- Lead wires or cable w/ ground
- Detachable stud (see detail DW)
- Weep holes required by UL

**PRODUCT CONSTRUCTION EXAMPLE**

**TITLE:**
HALO LIT - WITH LEDS - DETACHABLE STUD

**MATERIAL:**
STAINLESS STEEL

**PRODUCT TYPE:**
FABRICATED METAL

**SCALE:** AS INDICATED

**REV:** 12/3/16

**DWG NO:** FABL190L

**NOTES:**
- Minimum 1" stroke for LEDs, min. 1" deep
- Lead wires or optional cable wire available
- Optional: UL listed - LED halo lit package shown
- Tie backs required (not supplied) on letters > 8" high

**BACK OPTIONS:**
- Clear Lexan: 6-24” high - 0.118 thick, over 24” - 0.236” thick
- Light diffused Lexan: 0.177” thick

**MATERIAL OPTIONS**
- Standard - 304 prefinished stainless steel
- Optional - 316 prefinished stainless steel (more corrosion resistant)
- 304 prefinished stainless with titanium coating

**DETAIL DW II SCALE 1:1**

- Clear anodized aluminum detachable stud.
- Inside cans painted white
- Stainless steel "L" bracket (size varies)
- Stainless steel mounting stud (size varies - see table)
- Set screw loosened with Allen wrench (wrench included)

**LETTER SIZE MIN. DEPTH STUD BRACKET**

<table>
<thead>
<tr>
<th>LETTER SIZE</th>
<th>MIN. DEPTH</th>
<th>STUD</th>
<th>BRACKET</th>
</tr>
</thead>
<tbody>
<tr>
<td>6” to 24”</td>
<td>1.0”</td>
<td>10 - 24 Medium</td>
<td></td>
</tr>
<tr>
<td>over 24”</td>
<td>1.75”</td>
<td>1/4 - 20 Large</td>
<td></td>
</tr>
</tbody>
</table>

**ISOMETRIC BACK VIEW II SCALE 1:3**

- Removable back (see detail DW)
- Optional LED package
- Lead wires or cable w/ ground
- Detachable stud (see detail DW)
- Weep holes required by UL

**PRODUCT CONSTRUCTION EXAMPLE**

**TITLE:**
HALO LIT - WITH LEDS - DETACHABLE STUD

**MATERIAL:**
STAINLESS STEEL

**PRODUCT TYPE:**
FABRICATED METAL

**SCALE:** AS INDICATED

**REV:** 12/3/16

**DWG NO:** FABL190L

**NOTES:**
- Minimum 1" stroke for LEDs, min. 1" deep
- Lead wires or optional cable wire available
- Optional: UL listed - LED halo lit package shown
- Tie backs required (not supplied) on letters > 8" high

**BACK OPTIONS:**
- Clear Lexan: 6-24” high - 0.118 thick, over 24” - 0.236” thick
- Light diffused Lexan: 0.177” thick

**MATERIAL OPTIONS**
- Standard - 304 prefinished stainless steel
- Optional - 316 prefinished stainless steel (more corrosion resistant)
- 304 prefinished stainless with titanium coating