**MATERIAL OPTIONS**
- Standard - 304 prefinished stainless steel
- Optional - 316 prefinished stainless steel (more corrosion resistant) - 304 prefinished stainless with titanium coating

**BACK OPTIONS**
- Clear Lexan: 6-24" high - 0.118" thick, over 24" - 0.236" thick
- Light diffused Lexan: 0.177" thick

**Notes:**
- Minimum 1" stroke for LEDs.
- Lead wires or optional cable wire available.
- Optional: UL listed - LED halo lit package shown.
- Tie backs required (not supplied) on letters - 8" high

**PRODUCT CONSTRUCTION EXAMPLE**

**SECTION VIEW A-A II SCALE 1:5**

- 18 gauge face material
- 24 gauge return material
- Inside cans painted white
- Stainless steel hex nut (size varies)
- Optional spacer sleeve (size varies)
- Stainless steel 1/4-20 threaded studs

**DETAIL DW II SCALE 1:1**

- Removable clear or light diffused Lexan
- Letters over 8" require tie back (not included)
- "L" bracket secured with high resistance epoxy to return (size varies)

**ISOMETRIC BACK VIEW II SCALE 1:3**

- Lead free continuous sealed edge - inside face
- Inside cans painted white
- Tie back hole
- Removable back See detail DW
- Optional LED package
- Lead wires or cable w/ ground
- Stainless steel screw secures back
- Weep holes Required by UL

**PRODUCT TYPE:**
- FABRICATED METAL

**TITLE:**
- METAL FACE WITH INSERT- BACK WITH LEDS BOTTOM STUD

**MATERIAL:**
- STAINLESS STEEL