NOTES:
- Letters 4" - 24" Minimum 3/8" thick
- Tie back required (not supplied) on letters >8" high
- Typical stud length 2" beyond top of letter
- Round letters (O, C, G, Q, S) sanded flat on top - optional
- Minimum 2 studs per letter
- 3/8" - 1/2" deep, 4-6" high, 10/24 stainless steel studs
- Over 1/2" deep, or over 6" high, 1/4-20 stainless steel studs
- Standard catalog styles or customer per vector art. Flat faced/round/prismatic profile options. Typical 3/16" - 1/4" wall thickness on hollow back letters/logos.
- Letters or logos, standard or custom

**NOTE:** Styles with thin strokes or small letters may be cast solid.

**DETAIL DW II SCALE 1:1**

**SECTION VIEW A-A II SCALE 1:5**

**FRONT VIEW II SCALE 1:5**

**SECTION VIEW A-A II SCALE 1:5**

**ISOMETRIC BACK VIEW II SCALE 1:3**

**TIE BACK BOSS**
(see note)

**STAINLESS STEEL STUD**
(type and size varies)

**OPTIONAL SPACER SLEEVE**
(Size varies)

**STANDARD RETURNS**
Bead blasted

**0 - 7° RETURN DRAFT**
-thickness/depth
-varies by style and height