NOTES:
- Letters 4"-24", Minimum 3/8" thick
- Tie back required (not supplied) on letters >8" high
- Typical stud length 2" beyond bottom of letter
- Round letters (O, C, G, J, Q, S, U) sanded flat on bottom - optional
- Minimum of 2 studs per letter
- 3/8" - 1/2" deep, 4-6" high, 10/24 stainless steel studs
- Over 1/2" deep, or over 6" high, 1/4-20 stainless steel studs
- Standard catalog styles or customer per vector art. Flat faced/round/prismatic profile options. Typical 3/16" - 1/4" wall thickness on hollow back letters/logos.
- Letters or logos, standard or custom

NOTE: Styles with thin strokes or small letters may be cast solid

Stainless steel stud
(type and size varies)

Optional spacer sleeve
(Size varies)

Threaded studs

Standard returns
Bead blasted

0 - 7° return draft - thickness/depth
- varies by style and height

Tie back boss
(see note)

Letter finish varies

CAST METAL BOTTOM STUD MOUNT

PRODUCT TYPE: CAST METAL

MATERIAL: ALUMINUM OR BRONZE

DWG NO. CAST 20
REV 10/26/16
SCALE: AS INDICATED
SHEET 1 OF 1