NOTES:
- Typical stud length 2" beyond back of letter
- Letters under 15" high - 10/24 studs, 15"+ high - 1/4-20 studs.
- UL listed with LED's and power supply,
  Sign section labels (location optional)
- LED color, optional
- Lead wires or cable, standard 36" long - 3 wires
- Letters 6" - 36" high, min. 1 1/2" stroke, 1" deep
- Clear of light diffused lexan backs
- Detachable studs supplied with set screws and tool for tightening
- Standard catalog styles or customer per vector art. Flat faced/round/prismatic
  profile options. Typical 3/16" - 1/4" wall thickness on hollow back letters/logos.
- Letters or logos, standard or custom

SIZE | MIN STUDS/LTR
-----|----------------
Up to 3" | 3 studs
over 3" - 15" | 4 studs
Over 15" | 6 studs
Punctuation | 2 studs

DETAIL DW II SCALE 1:2

SECTION A-A II SCALE 1:5

FRONT VIEW II SCALE 1:5

BACK ISOMETRIC VIEW II SCALE 1:3

TITLE: CAST METAL WITH BACK WITH LEDS - DETACHABLE STUD MOUNT

MATERIAL: ALUMINUM OR BRONZE

PRODUCT TYPE: CAST METAL

DWG NO. CAST100L
REV 10/26/16
SCALE: AS INDICATED
SHEET 1 OF 1