NOTE: Styles with thin strokes or small letters may be cast solid

Letter finish varies

Standard returns
Bead blasted

0 - 7" return draft - thickness/depth
- varies by style and height

DETAIL DW II SCALE 1:1

SECTION VIEW A-A II SCALE 1:5

FRONT VIEW II SCALE 1:5

NOTE:
- Typical stud length 2" beyond back of letter-
- Letters under 15" high - 10/24 studs, 15"+ high - 1/4-20 studs.
- Less than 3/8" stroke, 6-32 or 4-40 studs
- Standard cast studs are in line for brick mortar (2-5/8" on center for mortar)
- Standard catalog styles or customer per vector art. Flat faced/round/prismatic profile options. Typical 3/16" - 1/4" wall thickness on hollow back letters/logos.
- Letters or logos, standard or custom

SIZE  MIN
STUDS/LTR
Up to 3"  3 studs
over 3" - 15" 4 studs
Over 15"  6 studs
Punctuation  2 studs

PRODUCT TYPE:
CAST METAL STUD MOUNT

MATERIAL:
ALUMINUM OR BRONZE

TITLE:
CAST METAL

DWG NO. CAST10  REV 10/26/16  SCALE: AS INDICATED  SHEET 1 OF 1