**PRODUCT CONSTRUCTION EXAMPLE**

**FRONT VIEW II SCALE 1:5**

- Face outline (size varies)
- Stainless steel mounting Stud
- Size varies (see table)
- Threaded Stud Boss
- Size varies by bracket

**SECTION A-A II SCALE 1:5**

- "L" bracket secured with high resistance epoxy to return
- Face insert secured with hold-down blocks (see table)
- Optional spacer sleeve (Size varies)

**DETAIL DW II SCALE 1:1**

- Threaded studs
- Hold-down blocks secured with high resistance epoxy to return
- Stainless steel "L" bracket
- Size varies (see table)

**ISOMETRIC BACK VIEW II SCALE 1:3**

- 24 gauge return material - up to 24" high
- 22 gauge return material - over 24" high

**INSERT OPTIONS**

<table>
<thead>
<tr>
<th>LETTER SIZE</th>
<th>MIN. DEPTH AND STROKE</th>
<th>BRACKET</th>
<th>STUD</th>
</tr>
</thead>
<tbody>
<tr>
<td>up to 6&quot;</td>
<td>0.6&quot;</td>
<td>Small</td>
<td>6 - 32</td>
</tr>
<tr>
<td>over 6&quot; to 24&quot;</td>
<td>1.0&quot;</td>
<td>Medium</td>
<td>10 - 24</td>
</tr>
<tr>
<td>over 24&quot;</td>
<td>1.75&quot;</td>
<td>Large</td>
<td>1/4 - 20</td>
</tr>
</tbody>
</table>

**STAINLESS STEEL MATERIAL OPTIONS**

- Standard - 304 prefinished stainless steel
- Optional - 316 prefinished stainless steel (more corrosion resistant)
- - 304 prefinished stainless with titanium coating

**NOTES:**
- Letter stroke must be 50% of depth
- Ex: A 2" deep letter needs a 1" min. stroke
- Return grain will run around the perimeter of the letter

**TITLE:**

CUT OUT FACE WITH INSERT - NO BACK - SIDE MOUNT

**MATERIAL:**

STAINLESS STEEL

**PRODUCT TYPE:**

FABRICATED METAL

**DWG NO.:** FABL50  **REV:** 11/07/18  **SCALE:** AS INDICATED  **SHEET:** 1 OF 1