PRODUCT CONSTRUCTION EXAMPLE

FRONT VIEW II SCALE 1:5

"L" bracket secured with high resistance epoxy to return
Back secured with stainless steel pan-head screw
Threaded stud boss size varies by bracket
Removable clear or light diffused Lexan or stainless steel back.

SECTION A-A II SCALE 1:5

Stainless steel Mounting Stud
Size varies (see table)
Clear anodized aluminum detachable stud.
Set screw loosened with Allen wrench (wrench included)

DETAIL DW II SCALE 1:2

INSERT OPTIONS

<table>
<thead>
<tr>
<th>Stainless steel</th>
<th>Acrylic</th>
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</thead>
<tbody>
<tr>
<td>16-20 gauge up to 24&quot; high</td>
<td>3/16&quot; thick - up to 36&quot; high</td>
</tr>
<tr>
<td>16-18 gauge over 24&quot; to 36&quot; high</td>
<td></td>
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</tbody>
</table>

NOTES:
- Metal back - Pan-head screw slightly recessed.
- Lexan back - 6-24" 0.118" thick, over 24" 0.236" thick
- Tie back required (not supplied) on letters >8" high
- Return grain will run around the perimeter of the letter

MATERIAL OPTIONS
- Standard - 304 prefinished stainless steel
- Optional - 316 prefinished stainless steel (more corrosion resistant)
- 304 prefinished stainless with titanium coating

LETTER SIZE | MIN. DEPTH | STUD | BRACKET
<table>
<thead>
<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td>6&quot; to 24&quot;</td>
<td>1.0&quot;</td>
<td>10 - 24</td>
<td>Medium</td>
</tr>
<tr>
<td>over 24&quot;</td>
<td>1.75&quot;</td>
<td>1/4 - 20</td>
<td>Large</td>
</tr>
</tbody>
</table>

BACK OPTIONS
- Clear Lexan: 6-12" high - 0.118" thick
- Light diffused Lexan: 0.177" thick
- Stainless steel - same gauge as face

STAINLESS STEEL MATERIAL:

CUT OUT FACE WITH INSERT - WITH BACK FOR LEDS - DETACHABLE STUD MOUNT

PRODUCT TYPE:

DWG NO. FABL230 REV 11/07/18 SCALE: AS INDICATED SHEET 1 OF 1