**DOUBLE FACED TAPE INSTALL**

**Interior ONLY**
Use DF Tape on interior, smooth, flat walls only.

1. **Clean Mounting Surface**
   Mounting surface must be flat, smooth and free of dust & moisture.

2. **Press Letters to Set**
   VHB Tape requires pressure to release adhesive and properly set.
   After positioning letters on mounting surface, apply firm pressure to letter faces - using a firm thumb or hard roller.
   3M recommends 30-40psi of pressure to release adhesive in tape.
   Adhesive will fully cure over a few days.

3. **Remove Face Masking**
   Carefully remove all face masking after parts are set.

**DFTape FAQs**

*How much tape is enough? Does a customer need full tape coverage?*
3M recommends approx. 4 square inches of tape per pound of product.
A letter that weights 2 pounds would require around 8 inches of 1" wide tape.

*Can I apply tape to painted letter surfaces, such as with back sprayed letters?*
YES - the typical tape used (RP25-grey 25mil), works well with any smooth painted surface - product painted or painted wall.

*What temperature is ideal for installing DFTape?*
Installations should be interior with a temperature range of 70F-100F.

*Do I need to prep the mounting surface before applying DFTape?*
Most substrates are best prepared by cleaning with a 50:50 mixture of isopropyl alcohol (IPA) and water, prior to applying 3M VHB tapes.
*See FAQ on Glass.*

*Can I use VHB DFTape on Glass?*
YES, but it is recommended that the surface be prepared with a Promoter to insure a good bond. Products such as 3M Silane Glass Treatment AP115 is recommended to properly prime the surface before installing DFTape products.