**Front View** II Scale 1:5

- Face outline (size varies)

**Section A-A** II Scale 1:5

- Stainless steel
- Hex nut (size varies)
- Soldered to strap
- 16 gauge 2B
- Stainless steel strap
- Soldered to return
- "L" bracket secured with high resistance epoxy
- Removable stainless steel back
- Stainless steel mounting stud (size varies)

**Detail DW** II Scale 1:1

- Spacer sleeve
- Optional (size varies)
- 1/4 - 20 or 3/8 - 16 threaded studs

**Isometric Back View** II Scale 1:4

- Face insert secured with hold-down blocks
- 24 gauge return material - 12" to 24" high
- 22 gauge return material - over 24" high
- Stainless steel "L" bracket (size varies)

**Insert Options**

- Stainless steel
  - 18-20 gauge up to 24" high
  - 16-18 gauge over 24" to 36" high
- Acrylic
  - 3/16" thick - up to 36" high

**Notes:**

- Tie backs required (not supplied) on letters > 8" high
- Return grain will run around the perimeter of the letter

**Material Options:**

- Standard - 304 prefinished stainless steel
- Optional - 316 prefinished stainless steel (more corrosion resistant)
- 304 prefinished stainless with titanium coating

**Title:**

CUT OUT FACE WITH INSERT - WITH BACK FOR LEDS - ENGINEERED STUD MOUNT

**Material:**

STAINLESS STEEL

**Product Type:**

FABRICATED METAL