ADA/WAYFINDING METAL PLAQUE Specifications

Rev. 4/3/19

Part I – General
1.1 Scope
A. Furnish plaques and hardware necessary to install wayfinding metal plaques shown on drawings and herein specified.

1.2 Submittals
A. Manufacturer’s illustrated product literature and specifications.
B. Installation instructions

1.3 Quality Assurance
A. Manufacturer to have a minimum of 10 years experience in manufacturing wayfinding plaques.
B. All wayfinding plaques to be manufactured by one manufacturer.

Part II – Products
2.1 Acceptable Manufacturer or Manufacturer’s Representative
A. Gemini Incorporated
103 Mensing Way
Cannon Falls, MN 55009
Phone: 877-877-2922 or 507-263-3957
Fax: 800-627-8547 or 507-263-4887
Email: plaques@geminisignproducts.com
Web: www.geminisignproducts.com

2.2 Materials (Metal Alloy Options)
A. Bronze (C22000)
B. Aluminum (#5052)
C. Brass (C46400)

2.3 Process
1. Typical Wayfinding plaques with raised copy up to 24" x 24". Full color Giclee up to 48"x96".
2. Most Wayfinding are 5/16" thick. 1/8", 1/4", 3/8", 1/2", 3/4" and 1" available upon request.
4. ADA* with raised copy, emblems and Braille are integral to the body of the wayfinding plaque (one-piece construction)
   a. Sand and Stipple are standard. Leatherette and Pebble available upon request.
5. Background Colors
   a. Standard: Black, Dark Oxide, Duranodic Bronze and Brown
   b. Custom: 46 Gemini Baked Enamel colors as well as color-matching
6. Surface Finishes — stroke sanding is standard. Painted and Printed finishes are also available.
7. Wayfinding plaques are clear-coated and oven-baked with a two-part hardened seal of clear acrylic polyurethane.

2.4 Mounting Hardware
A. Hardware and instructions are provided for several mounting methods, including Blind Mount (min 1/4" thickness), Double-Face Tape, Solid Wall Mount, Hollow Wall Mount, Wood Wall Mount, Garden Stake Mount and Square Post Mount.

2.5 Manufacture
A. Wayfinding plaques shall be made of either Bronze (220 Commercial) Aluminum (#5052) or Brass (C46400).
B. Wayfinding plaques shall use __________ letterstyle with letters that are ____ inches high, as indicated on the drawings.
C. Mounting shall be __________________

Part III – Execution
3.1 Installation
A. A qualified installer shall install Wayfinding plaques. Additional structural support may be required for larger/heavier plaques.

3.2 Warranty
A. Wayfinding plaques shall be guaranteed for the life of the original installation.

3.3 Maintenance
A. Cleaning of Plaques as needed, per manufacturer’s recommendations.