**MATERIAL OPTIONS**
- Standard - 304 prefinished stainless steel
- Optional - 316 prefinished stainless steel (more corrosion resistant)
- 304 prefinished stainless with titanium coating

**INSERT OPTIONS**

<table>
<thead>
<tr>
<th>LETTER</th>
<th>SIZE</th>
<th>MIN. DEPTH</th>
<th>STUD</th>
<th>BRACKET</th>
</tr>
</thead>
<tbody>
<tr>
<td>6&quot; to 24&quot;</td>
<td>1.0&quot;</td>
<td>10 - 24</td>
<td>Medium</td>
<td></td>
</tr>
<tr>
<td>over 24&quot;</td>
<td>1.75&quot;</td>
<td>1/4 - 20</td>
<td>Large</td>
<td></td>
</tr>
</tbody>
</table>

**NOTES:**
- Minimum 1" stroke for LEDs, min. 2" deep
- Lead wires or optional cable wire available
- Optional: UL listed - LED halo lit package shown
- Metal back - Pan-head screw slightly recessed
- Lexan back - Flush stainless steel screw
- Tie backs required (not supplied) on letters > 8" high
- Return grain will run around the perimeter of the letter

**BACK OPTIONS**
- Clear Lexan: 6-12" high - 0.118 thick
- Light diffused Lexan: 0.177" thick
- Stainless steel - same gauge as face

**FACE LIT - WITH LEDS - DETACHABLE STUD**

**SECTION A-A II SCALE 1:5**

**DETAIL DW II SCALE 1:1**

**ISOMETRIC BACK VIEW II SCALE 1:3**

**PRODUCT CONSTRUCTION EXAMPLE**

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**TITLE:**

**FACE LIT - WITH LEDS - DETACHABLE STUD**

**MATERIAL:**

**STAINLESS STEEL**

**PRODUCT TYPE:**

**FABRICATED METAL**