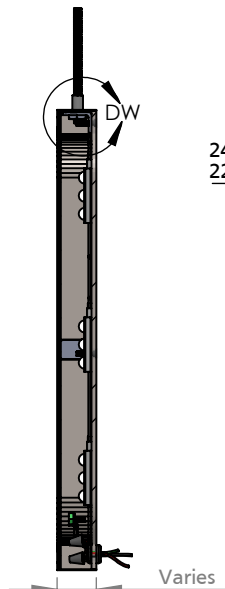


FRONT VIEW II SCALE 1:5

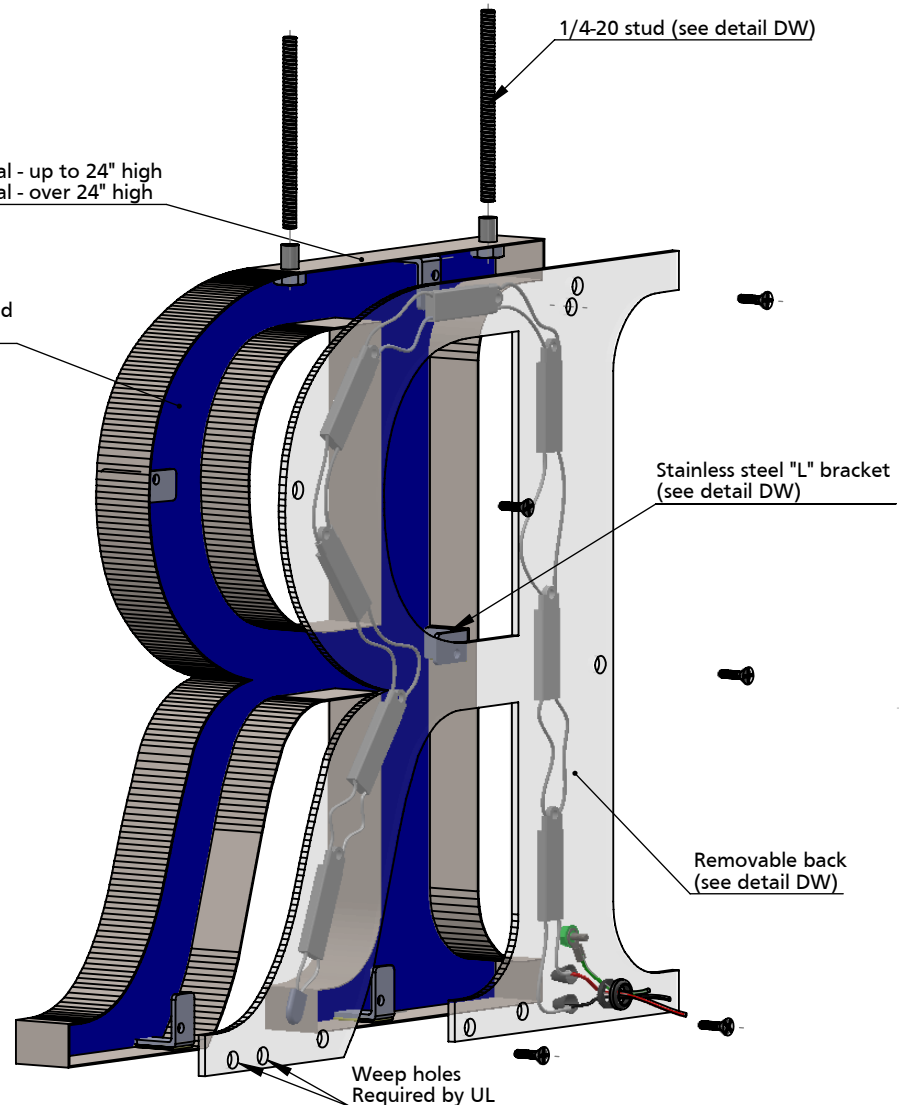


SECTION A-A II SCALE 1:5

24 gauge return material - up to 24" high
22 gauge return material - over 24" high

Face insert secured (see detail DW)

1/4-20 stud (see detail DW)



ISOMETRIC BACK VIEW II SCALE 1:3

Stainless steel "L" bracket (see detail DW)

Removable back (see detail DW)

Weep holes Required by UL

BACK OPTIONS

- Clear Lexan: 6-12" high - 0.118 thick.
- Light diffused Lexan: 0.177" thick
- Stainless steel - same gauge as face (optional: 1/8" thick metal back)

Optional spacer sleeve (Size varies)

Stainless steel 10-24 Mounting Stud (size varies)

Face insert secured with hold-down blocks (see table)

"L" bracket secured with high resistance epoxy to return

Flush back secured with stainless steel screw

Stainless steel Hex nut (size varies) Soldered to inside of return

Removable clear or light diffused Lexan or stainless steel back. Requires tie back with letters over 8" (not included)

DETAIL DW II SCALE 1:1

INSERT OPTIONS

Stainless steel	18-20 gauge up to 24" high
	16-18 gauge over 24" to 36" high
Acrylic	3/16" thick - up to 36" high

MATERIAL OPTIONS

- Standard - 304 prefinished stainless steel
- Optional - 316 prefinished stainless steel (more corrosion resistant)
- 304 prefinished stainless with titanium coating



TITLE:

CUT OUT FACE WITH INSERT - BACK FOR LED TOP STUD

MATERIAL:

STAINLESS STEEL

PRODUCT TYPE:

FABRICATED METAL