

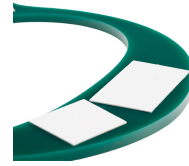
# Double Faced Tape Mount

# Install Instructions

## Acrylic Letters / Logos

## Flat, Smooth Interior Surface

Double Faced VHB Tape applied to acrylic letter backs. **Tools Required:** Stencil or Split Stencil Guide, level, masking tape, tape measure, cleaning cloth, optional adhesive.



Video



### 1. CLEAN Mounting Surface

Clean and prepare mounting surface before starting your install.

**Tip:** Mounting surface **MUST** be flat, smooth, free of dust and moisture.

### 2. POSITION and Secure Guide

Use a **Stencil Guide** for letters under 6" high.  
Use a **Split Stencil** for larger letters.



**Split Stencil**



Position guide flat on wall. Center & Level copy, then secure with masking tape. Confirm proper spelling, spacing and kerning of letters on guide.

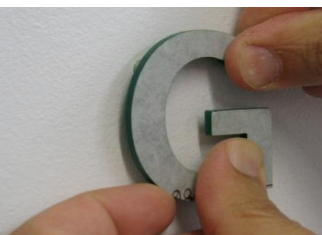


**Note:** Larger & heavier flat acrylic may require VHB tape and adhesive, to safely install. Use an adhesive, such as Epoxy, that will bond with the acrylic & mounting surface.



### 3. INSTALL Letters Using Guide

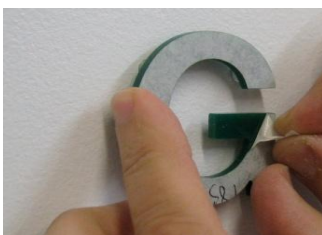
Remove masking from VHB tape and install letters on wall, using your guide. Do **NOT** press hard on letters yet. Lightly set letters on wall, then stand back and make sure letters are visually straight - adjust as needed.



### 4. PRESS Letters to Set

After letters are aligned straight, apply additional pressure to the face of each separate letter. VHB tape requires **pressure** to properly set. Press letters hard with fingers, roller or flat board to fully set the VHB tape. Remove Stencil Guide after letters are set.

**Tip:** We recommend 25psi min. pressure to set tape (firm hand pressure)



### 5. REMOVE Face Masking

Once letters are secured, carefully peel off protective letter face masking. Clean off letter faces as needed.