

Double Faced Tape Mount Small Flat Cut Metal Letters / Logos Flat, Smooth Interior Surface

Installation Guide

3M Double Faced VHB Tape applied to metal letter backs to temporarily hold letters while adhesive sets.

Tools Required: Stencil or Split Stencil Guide, level, masking tape, tape measure, cleaning cloth, gloves, adhesive.



Videos



1. CLEAN Mounting Surface

Clean and prepare smooth interior mounting surface before starting install.

Tip: Surface **MUST** be clean, smooth and free of dust or any moisture.

Visit: 3M Industrial Adhesives and Tapes on the web for more information.

2. POSITION and Secure Guide

Use a **Stencil Guide** for letters under 6" high.

Use a **Split Stencil** for 6" and larger letters.

Layout, level and securely tape your guide flat to mounting surface.

Check spelling, spacing and kerning of letters on guide.



Letters 6" high with VHB Tape.
Use a **Split Stencil**.

3. ADD Adhesive

VHB tape alone - for holding small interior letters on a flat smooth surface.

Interior ONLY - SMALL letters ONLY

Larger & heavier letters will require the addition of an adhesive to the VHB tape.

Apply adhesive to metal backs - between pieces of VHB tape.



4. INSTALL Letters Using Guide

Remove masking from VHB tape and install letters on wall, using guide.

Do NOT press hard on letters yet.

After lightly setting letters on wall, stand back and make sure letters are visually set straight - adjust as needed.

Perform a final check of spelling, spacing and kerning.



5. PRESS Letters to Set

After letters are aligned on wall, remove guide and apply additional pressure to the face of each separate letter.

VHB tape requires **pressure** to properly set.

Press letters hard with fingers or clean roller to fully set the VHB Tape.

Tip: 3M recommends 25psi min.pressure to set tape (firm hand pressure)



6. CLEAN Letter Faces

Clean off any excess adhesive that may press out of sides.

Carefully clean letter faces with a mild dish soap and water.

Brushed letters - wipe in direction of letter grain.

Polished - use a soft cloth and polishing compound.