

DOUBLE FACED TAPE INSTALL

Interior ONLY

Use DF Tape on interior, smooth, flat walls only.

1. Clean Mounting Surface

Mounting surface must be flat, smooth and free of dust & moisture.

2. Press Letters to Set

VHB Tape requires pressure to release adhesive and properly set.

After positioning letters on mounting surface, apply firm pressure to letter faces - using a firm thumb or hard roller.

3M recommends 30-40psi of pressure to release adhesive in tape.

Adhesive will fully cure over a few days.

3. Remove Face Masking

Carefully remove all face masking after parts are set.

DFTape FAQs

How much tape is enough? Does a customer need full tape coverage?

3M recommends approx. 4 square inches of tape per pound of product.

A letter that weights 2 pounds would require around 8 inches of 1" wide tape.

Can I apply tape to painted letter surfaces, such as with back sprayed letters?

YES - the typical tape used (RP25-grey 25mil), works well with any smooth painted surface - product painted or painted wall.

What temperature is ideal for installing DFTape?

Installations should be interior with a temperature range of 70F-100F.

Do I need to prep the mounting surface before applying DFTape?

Most substrates are best prepared by cleaning with a 50:50 mixture of isopropyl alcohol (IPA) and water, prior to applying 3M VHB tapes.

*See FAQ on Glass.

Can I use VHB DFTape on Glass?

YES, but it is recommended that the surface be prepared with a Promoter to insure a good bond. Products such as 3M Silane Glass Treatment AP115 is recommended to properly prime the surface before installing DFTape products.